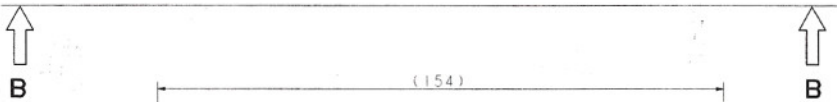
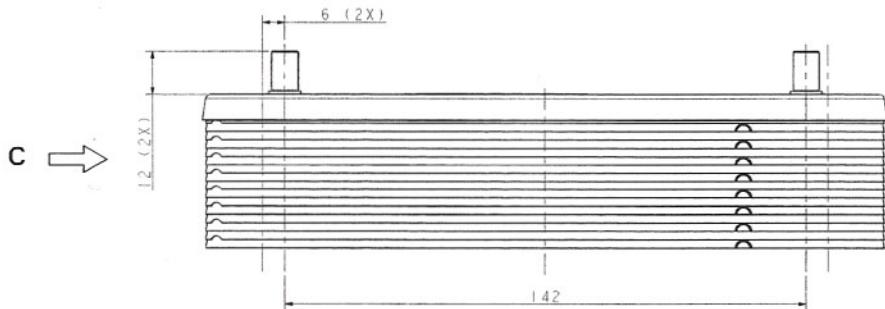
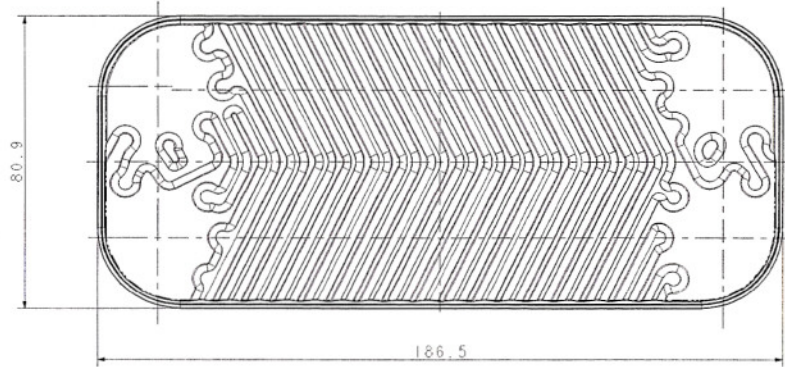
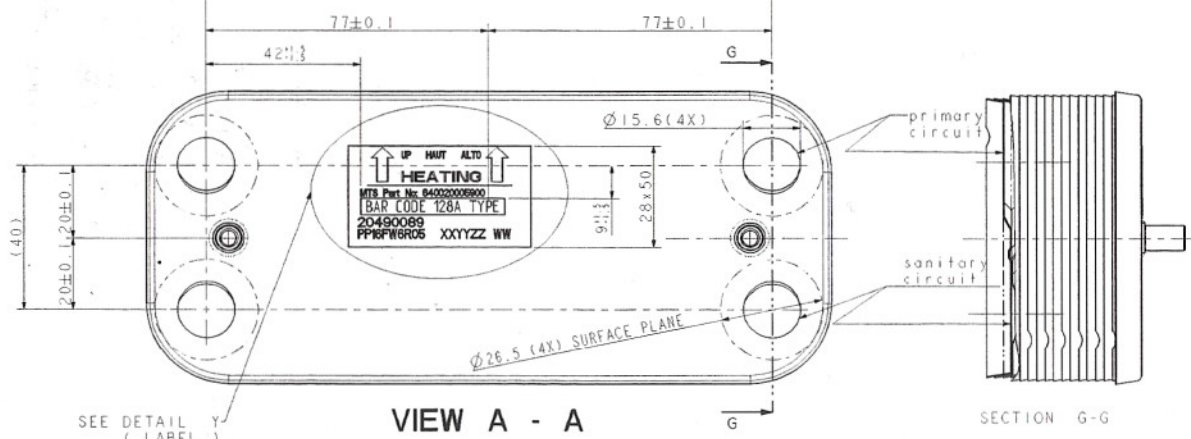


VIEW B - B



primary circuit

sanitary circuit



VIEW A - A

SECTION G-G

MATERIALS

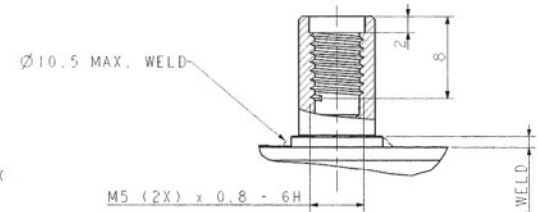
- Keep Plate : X5CrNi 18-10 UNI EN 10088-2 (AISI 304)
- Flow Fins Plates : X2CrNiMo 17-12-2 UNI EN 10088-2 (AISI 316L)
- Studs : Coppered steel or X8CrNiS 18-9 UNIEN 10088-2 (AISI 303)
- Copper Plate : Cu 99.9 %

TECHNICAL CHARACTERISTIC

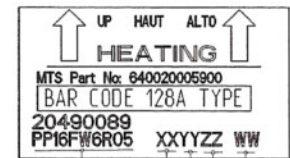
- Test conditions : 15 bar sanitary circuit
- : 4.5 bar primary circuit

- Maximum working conditions : 10 bar sanitary circuit
- : 3 bar primary circuit

DETAIL X SCALE 3:1



DETAIL Y (LABEL) SCALE 3:2



D	- Added the AISI303 for Studs	12/05/2011	G.P.
C	- MTS Part No.640020005900 was 640020000400 - Modified the DETAIL X and material of the STUDS	26/08/09	G.P.
B	Added SECTION G-G	30/01/08	G.P.
A	Modified LABEL	25/01/08	G.P.
REV.(ISSUE)	DESCRIZIONE (DESCRIPTION)	DATA (DATE)	DIS.(DRW)
DESCRIZIONE (DESCRIPTION) PLATE HEAT EXCHANGER type PFW16 (parallel flow)		SCALA (SCALE) 1:1	DATA (DATE) 06/09/07
MATERIALE (MATERIAL)		CLIENTE (CUSTOMER)	DISSEGNAZIONE (DRW) G.P.
TOLL. GEN. (GEN.TOLL) ±0.5		APPROVATO UT (T. D. APPROVAL)	VERIFICATO (VERIFIED)
FORMATO DISEGNO (DRAWING FORMAT) A2		SOSTITUISCE	PPRI2017 REV.C
COMPONENTI PER CALDAIE GIANNONI S.p.A. COMPONENTS FOR BOILERS		SOSTITUITO DA	N° CODICE (CODE N°) PPI6FW6R05
Sede (regit): via S. Leopardo, 20 20123 MILANO Sede amministrativa e stabilimento: via LEONE, 24 20045 MAROGG (MI) ITALY Tel.: 02/742213-4 Fax: 02/7421014 http://www.giannoni.it		N° TIPO	STATO
IL PRESENTE DISEGNO NON POTRA' ESSERE UTILIZZATO RIPRODOTTO O TRASMESSO A TERZI SENZA IL NOSTRO CONSENSO SCRITTO THIS DRAWING CANNOT BE USED, REPRODUCED, TRANSMFERRED TO OTHER PEOPLE WITHOUT OUR WRITTEN PERMISSION		N° DISEGNO (DRW N°)	NUMERO 11992